



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT18603-3
Job Sheet 171710



Part No: RBT18603-3

Job Qty: 4 ea

Part Name: Modified Rod



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/7/18

Job Tracking No:

Due Date: 2/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: RBT18603 REV.H IPP REV:A 18.02.06 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		2/15/18	0.00	0.00	Start Up Machining-3		SL 18-3-2
120	Mill-Conv CMC LATHE	pcs		2/16/18	0.00	2.00	Mill-Conv T SL-154		SL
130	QC	4 pcs		2/16/18	0.00	0.00	QC2 Machining-4		SL
140	QC	4 pcs		2/16/18	0.00	0.00	QC8 Machining-4		SL 18-03-02
170	Outsource	4 pcs		2/16/18	0.00	0.00	Outsource12		AT 18/03/19
180	Packaging	4 pcs		2/16/18	0.00	0.00	Packaging2		AT 18/03/19
190	QC	4 pcs		2/16/18	0.00	0.00	QC6		DAS 13
200	Packaging	4 pcs		2/16/18	0.00	0.00	Packaging3-1		MAR 2 0 2018
210	QC21-SA	4 Ea		2/16/18	0.00	0.00	QC21		MAR 2 1 2018 GA 145

Part Op 120 - 1- CUT TO LENGTH AS PER DWG 2- MANUFACTURE RODS ON BOTH END OF ROD MILL AND DRILL HOLE
Descriptions: AS PER DWG 3- DEBURR 120 - MACHINE AS PER FOLIO 848 REV - DWG REV - 2. DGB RR
170 - Issue P/O to Groupe Altech; PO - Black oxide finish, MIL-C-13964, CLASS 1; MIL-C-16173 GRADE
4 - Certificate of Conformity is required

MAR 0 6 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
98957A736	Threaded Rod	2.3600 Ea (.59 ea)	120-Mill Conv	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
120-Mill Conv	98957A736	2	0	0

Part Specifications

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

could not be found.

Plex 2/7/18 4:01 PM Dart.lajeunesse.marie



Container No: S047131



Part: RBT18603-3

Job No: 171710

Serial No/Batch: S047131

Revision: H

Inspector:

Date: 03/02/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039213

Supplier: GRO002-VC
Group-Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO039213
PO Date: 3/6/18
Due Date: 3/12/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

E-MAILED
MAR 08 2018

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	173585	C45-4-4KA	Load Beam Keeperless Assembly -Issue P/O to Groupe Altech: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade C -Nickel Plate .0009-.0011 - Certificate of Conformity is required	Firmed	3/12/18	2 pcs	0 pcs	2 pcs	\$120.00/pcs	\$240.00
Line Item Note part are RUSH required for tomorrow March 7										
2	171710	RBT18603-3	Modified Rod -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13964, CLASS 1; MIL-C-16173 GRADE 4 -Certificate of Conformity is required	Firmed	3/12/18	4 pcs	0 pcs	4 pcs	\$30.00/pcs	\$120.00
3	173242	647.7702	Strut Assembly Issue P/O : _____ Group Altech CAD PLATE IAW QQ-P-416F CLASS I TYPE II note: cad plate should not be too thick around tread	Firmed	3/12/18	8 pcs	0 pcs	8 pcs	\$21.875/pcs	\$175.00
Grand Total:										\$535.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

CY
JLB



2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Certificat de Conformité / Certificate of Compliance



Bon de Livraison / Packing Slip

007314- 2

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
16-Mar-2018		Celine Schreindorfer				PO39213			
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)		CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
2	RBT18603-3 Rev.	RBT18603-3 01 -BLACK OXIDE ON SST MIL-DTL-13924D		BLACK-OXIDE CH	4	4	0	0	0 DAS 38 9-89

Notes Additionnelles / Additional Notes

Épaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements
 Our financial and legal responsibility will not be higher than the amount of invoice.